



SERVICE CALL

DRAINING VALVE REPLACEMENT

JUNE 2022

YOU WILL NEED:



1 drain assembly
(Part # 300-0233)



PVC 747 Weld-ON Glue
(118 ml #112-W12725WEL
or 237 ml #105-0508)



1 utility knife (box cutter) or pipe cutter
(Part # 137-HD-PVC-CUTTER2CE
or 137-HOSECUTTERSCEN)

FIRST STEP

1- Empty the spa of its water.

2- Find the draining valve.

a) **Open the panel**
under the keypad



b) **Open the Thermofoil**
and find the drainage hose
(identified with a green sticker)



c) **Pull out the drainage hose**
from the spa

Having any questions? You may contact our service department by phone

1 866 995-8646, ext. 226 or 227



SERVICE CALL

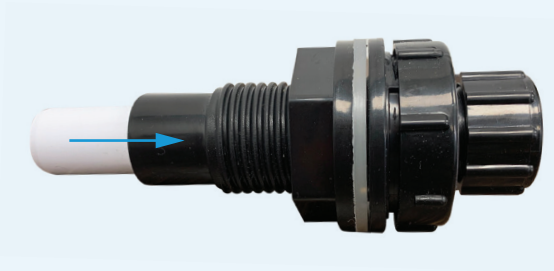
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SECOND STEP (REPAIR)

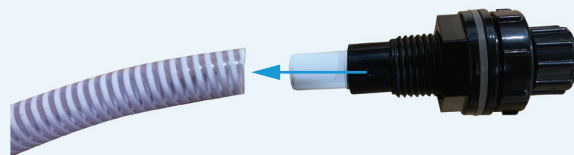
1- Connect the adapter to the draining valve by **applying glue to both surfaces**.

- a) **NOTE: The adapter has two different diameters.**
The larger one connects to the draining valve and the smaller one to the drainage hose.



2- With the cutter, cut the drainage hose near the draining valve.

3- Attach the assembly to the drainage hose with glue



- 4- Allow 24 hours to dry** before filling the spa. The glue bonds at temperatures of 15 degrees and above.
- 5- Close** the Thermofoil tightly with **adhesive tape**

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